

MODENA

User Manual Book Washing Machine & Dryer

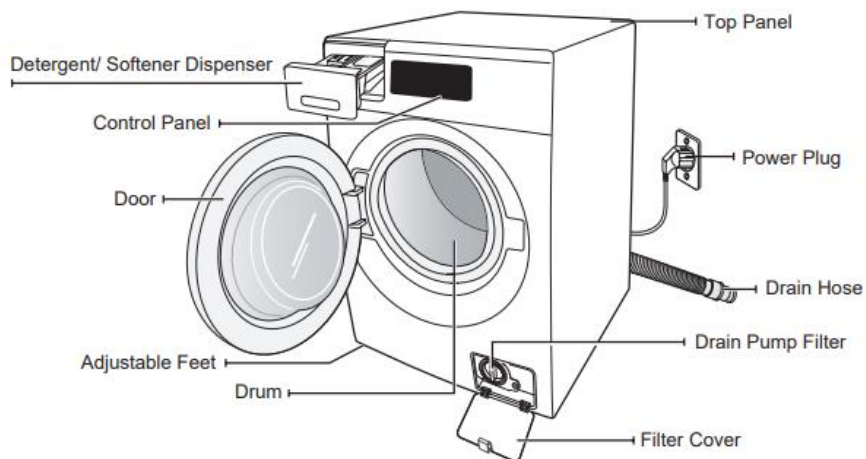
WD 745 WAM
WD 1057 GAM

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PART 1: NAME OF PARTS

WD 745 WAM



Accessories



Spanner

(1)



Cold water inlet hose

(1)



Operation Manual

(1)



Hose Guide

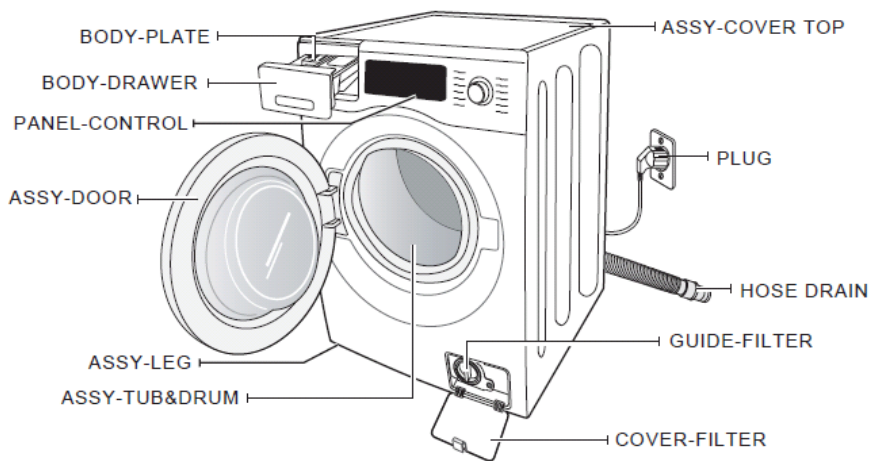
(1)



Bolt Caps

(4)

WD 1057 GAM



PART 2: UNDERSTANDING CONTROL PANEL

Control Panel WD 745 WAM



Remarks:

1. Power

Turn on/off the washing machine by pressing this button. If the washing machine is being unused for 5 minutes after power on, the power supply will be shut off automatically

2. Start/Pause

Start/pause the washing program by pressing this button

3. Delay

Select the available delay option in turn by pressing the button repeatedly. Each time you press "Delay" button, the delay time will be increased by an hour. The latest delay time is 24:00; if selecting 24:00, press "Delay" button again to cancel it.

Setting method of delay:

- 1) Select one washing program based on clothing type
- 2) Press "Delay" repeatedly to select the desired delay time
- 3) As delay time is end time, it should be later than washing time
- 4) Press "Start/Pause" button, delay function indicator light

flashes, and clock counts down until the finish time.


NOTE:

Delay time of 4 hours means the washing program will come to an end after 4 hours.

4. Temp.

Temperature display area shows the set temperature; select the proper water temperature according to the clothing being washed.


NOTE:

- It indicates no heating when all temperature indicator lights turn on/off (no flashing)
- If mute icon  is on, the device will not produce sound.
Setting method: Under the standby or suspended status, press “Temp” button for 3 seconds, the mute function will be turned on or turned off

5. Rinse+

Select the proper rinse times by pressing the button repeatedly. This function can be set up before program starting. If setting needs to be changed after starting, pause the program and make proper adjustment prior to rinsing.

NOTE:

Child lock function can lock the buttons other than “Power” button. In this way, the selected washing program will not be changed due to any misoperation of a child to avoid its failure to run normally. Setting method: During a program running, press “Rinse+” button for more than 3 seconds, this function will be selected and child lock indicator light  will be on

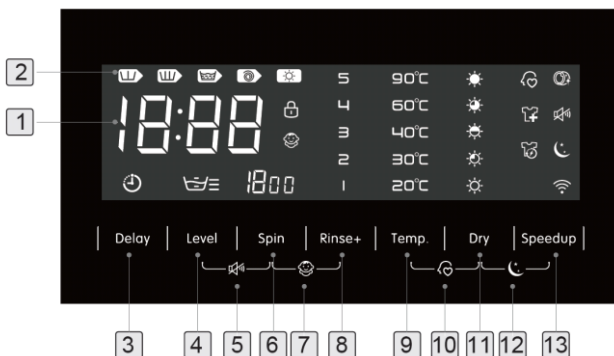
6. Program

Mix	Suitable for washing generally or slightly soiled cotton textiles, linen bed sheet, linen table cloth, underwear, towels, shirts, etc.
Spin	Execute spin program only to spin spare water from the laundry.
Quick	Suitable for washing slightly soiled clothing that is worn only once or needs washing a little, with a special smell.
Down	Suitable for washing clothing filled by down feather (not applicable to pillow or quilt).
Delicate	This washing machine is applicable for machine-washable soft clothes washing.
Drum clean	Suitable for cleaning inner drum. This program can remove dirt and bacteria from the drum.
Bedding	Suitable for washing bedspread, bed sheet, quilt cover, etc. The best washing effect can be achieved when only washing one kind of beddings less than 2.0kg.
Dry air wash	It is suitable for clothing dehumidifying, degerming and deodorizing. Note: This program cannot dry clothing completely.
Wash dry	It is suitable for drying cotton, linen, blended fabrics.
Dry	Suitable for drying clothes.

Control Panel WD 1057 GAM



Remarks:



1. Power

2. Start/Pause

3. Programming Knob

4. Display

Display

1. Display

2. Program

3. Delay

4. Level

5. Mute

6. Spin

7. Child Lock

8. Rinse +

9. Temperature

8. Rinse +

9. Temperature

10. My Cycle

11. Dry

12. Washing at night

13. Speedup

PART 3: FIRST STEP BEFORE INSTALLATION

When the installation is ready, make sure that the power supply has fuse with the specification of 10A, 220V, 50 Hz (WD 745 WAM) and 15A, 220V, 50 Hz (WD 1057 GAM). When the heating function is used, the maximum current of the washing machine is 10A. Make sure the non-overloaded power supply (current, voltage, and cable) fills the requirement to operate this appliance on a normal load.

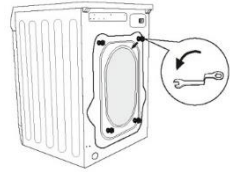
- The washing machine must be grounded, so whenever there is a problem, the current can be conducted to the ground and minimize the risk of short circuits. If you are not sure if the washing machine has been properly grounded or not, you can contact the experienced technician.
- The pressure of supply water is between 50kPa until 800kPa for the normal operation of the washing machine. If the water supply is too low (below 50kPa), the input water valve may not work normally or the washing time becomes longer, and the display will show error code "SF" (WD 745 WAM) or "E4" (WD 1057 GAM).
- Check all connections on input water supply, valve, and faucet to avoid water leakage.
- Position the washing machine on the floor, platform, or structure with rigid support in a dry environment in order to avoid electric shock and fire (Avoid direct sunlight and room temperature shall not be below 0 °C).
- Avoid positioning the washing machine near heat source such as coal or gas stove. Clearance should be 25mm for top, right, and left side. For rear, 51mm is required.
- The result of the washing machine depends on the effectiveness of the detergent. The dirt on the clothes may not be able to vanish by using bad quality detergent. Please clean the dirt on the clothes like explained on this book before being washed by washing machine.

PART 4: INSTALLATION

Take the washing machine out from the cardboard box and put it on a flat and sturdy floor. Don't place the washing machine on an incline, non-flat, on the carpet, or on the wooden floor. Don't place the washing machine outdoor and avoid a humid place that can cause damage.

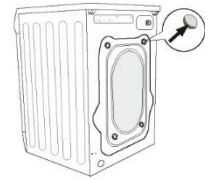
1. Loosen all bolts behind the washing machine

- For transportation purposes, this washing machine is locked with added polyfoam. Before operating the washing machine, loosen all bolts like the picture on the right.

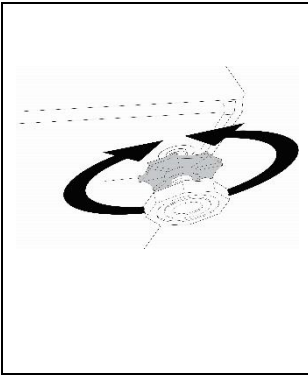


- Fill the holes with supplied covers at the back of the washing machine.

- Keep the polyfoam and bolts for transportation purposes and use it again before transporting the washing machine.



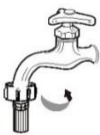
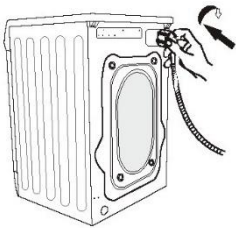
2. Leg Adjustment



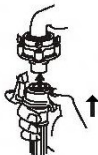
- For a stable operation, place the washing machine on a flat surface.
- Your washing machine is equipped with legs that can be adjusted. If the floor surface is not flat, loosen the leg bolts manually and adjust the height of the legs to stabilize the washing machine.
- Turn left to raise and turn right to lower.
- After the washing machine is stable, tighten the leg bolts.

3. Connect Inlet Valve

a) Water supply hose



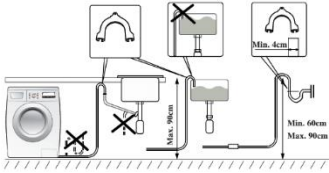
or



- Connect the water hose to the water inlet on the back of the washing machine.
- Connect the other side of the hose with the faucet.
- Don't pull the hose if it is too short. Change to a longer hose.

- Check if there is leakage on connection with the faucet.

b) Drain hose



- We recommend you use a drain hose attached to the machine and directly inserted into the floor drain with the width of the entry is no less than 4 cm.
- If you don't have a direct floor drain, the drain with the width of sink entry shall not less than 4 cm or directly to the sink with a maximum height of 90 cm.
- If the drain hose is too long, it can cause the washing machine doesn't work optimally.

4. Connecting with electricity

- Make sure the voltage used is 220 volts and 50 Hz.
- Insert the power cord to the socket that is connected to the ground.
- Avoid using extension cables, adapters and multiple sockets.

ATTENTION

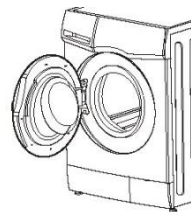
Before operating the machine, it is suggested to check things as follows:

- Is the washing machine door closed properly?
- Is the water faucet opened?
- Is the drain hose placed correctly?
- Is the electricity connected?

PART 5: HOW TO USE



In every washing, make sure that:

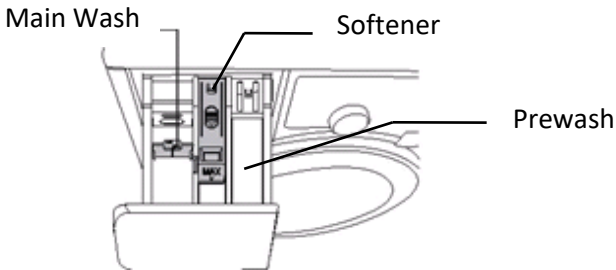
- The connector of water supplies are safe, the water tap is turned on and the drain hose has been placed in the right position.
- Cycle Options (P) or the power button is OFF.
- Then, with dry hands, plug the power cord into the socket.
- Sort / sorting clothes to be washed by the type of fabric / material.
- Make sure there are no objects (such as coins, safety pins, etc.) in the pocket of the laundry that will be washed because it may damage the washing machine, filters, and clothes itself.
- Open the washing machine door.
- Put in the clothing that will be washed (make sure the weight of the clothing put into the washing machine does not exceed the capacity of the washing machine) and close the washing machine door.



Detergent Drawer

The detergent drawer contains these parts:

- Detergent container for Prewash  → Powder detergent
- Detergent container for main wash  → Powder or liquid detergent
- Container for softener ()



CAUTION

Don't open the drawer during washing process.

Washing Steps (WD 745 WAM)



1. Press the power button to start the washing machine.
2. Press the “Program” knob to select the program.
3. Change the program settings (temperature, rinse, delay) as needed.
4. Press “Start/Pause” to start the program.

ATTENTION

During the washing, it is recommended to sort the laundry and choose the program based on the type of fabric, colors, and the temperature of the water. (Look at the label of the clothing)

Individual Drying Method (WD 745 WAM)



1. Press the power button to start the washing machine.
2. Press the “Program” knob to select the appropriate drying program (dry air wash or dry).
3. Press “Start/Pause” to start the drying program.

Selection of Program (WD 1057 GAM)

Choose your program according to the type of laundry by turning the knob option program. The recommended temperature and spinning speed will appear. Press the "Start / Pause" to start the washing program.

ATTENTION

During the washing, it is recommended to sort the laundry and choose the program based on the type of fabric, colors, and the temperature of the water. (Look at the label of the clothing)

Main washing program

Based on the type of fabrics, these are the available main washing programs:

- **Cotton**

This program is used for washing cotton textiles, underwear, towel, shirts, tablecloth, etc.

- **Auto dry**

This program is suitable for drying the cotton, linen, and mix fabrics.

ATTENTION

- Do not put material like wool, silk, leather, feather and other protein fiber.
- Do not put clothes like suits, sweaters, woolen coats and dress.
- Do not put clothes with lace, printing and other easy to stain, cracking and clothing.

NOTE

This program cannot dry the clothing completely.

- **Down Jacket**

This program is suitable for washing down feather clothing (not applicable to pillow or quilt).

- **Spin**

Program to spin spare water from the laundry.

- **Rinse + spin**

Suitable for laundry that uses spin only or spin with softener.

- **Mix**

This program is used for washing cotton and linen, chemical fiber and similar clothes with mixed materials.

- **Quick Wash**

This program is suitable for washing slightly soiled clothing that is worn only once or needs a little washing with a special smell.

- **Wool**

This program is suitable for washing machine – washable woolen fabrics. Washing capacity is max 2.0 kg.

- **Bedding**

This program is suitable for washing bedspread, bed sheet, quilt cover, etc. The optimal washing effect can be achieved when only washing one type of bedding below 2.0 kg.

- **Drum Clean**

This program is suitable for washing the inner drum. This program is designed to remove dirt and bacteria inside the drum. When the cylinder icon is on, it means the inside cylinder of the washing machine needs to be cleaned.

Additional Program

For certain condition, these programs below can be used:

- **Rinse +**

Suitable for adding extra rinse on washing cycle, and it can minimize the remains of detergent on clothes. So, the bad effect of remaining detergent can be minimized on sensitive skin (baby, allergic, etc.). The maximum additional rinse is five times.

- **My Cycle**

After selecting this function, any common or special washing program can be designed and will be memorized. It will bring much convenience when washing the clothing of the same kind. (Set this function according to the water temperature, spin speed and degree of dirt, etc.) Setting method of My cycle:

1. Press 'Power' button to start washing machine.
2. Select the desired washing program by rotating "Program" knob and set the other parameters.
3. Press "Temp." and "Stains" buttons and keep for 3 seconds, the current program and option settings will be saved, and LED light will be on. When washing the clothing of the same kind next time, the saved washing program and option settings will be chosen automatically after selecting My cycle.

You may repeat the above steps to modify the settings on my cycle.

- **Time Delay**

This function makes it possible to delay the start time up to 24 hours. The setting can be made at intervals of 30 minutes. Activating this function can be done by following these steps:

1. Press "Delay" button to select the desired delay time.
2. Press "Start/Pause" to activate this function.
3. Press "delay" and "power" to cancel this function.

- **Drum clean**

If the Icon light is on, the inner drum of washing machine needs cleaning. This cycle is specially set in this machine to clean the drum and tube. With proper amount of chlorine bleaching, the barrel cleaning effect will be better. When you run this program, we suggest not to put any clothes, you can use this procedure after the laundry is finished.

- **Level water**

Press the "Level" button to select an appropriate water level according to the quantity and type of clothing. Set the water level at "0-1-2-3" position by the "Level" button. When the water level is at "3", press the "Level" button again to cancel the increase of water level. In the process of setting, the icon on LCD displays the increase or decrease of water level.

- **Child lock**

Child Lock function can be set to prevent the reach of children. This function can lock the buttons other than "Power". In this way, the selected washing program will not be changed due to any miss-operation from children. Setting method of Child lock: During the program, press "Rinse+" and "Level" buttons together for more than 3 seconds, this function will be selected and Child lock indicator light will be on. Cancellation method:

Press "Rinse+" and "Level" buttons together for more than 3 seconds once again, this function will be cancelled.

- **Dry**

The "Dry" button has 5 levels of drying, specifically dry, strong, standard, wrinkle free and dry.

- **Mute**

Press the "Mute" button for muting the buzzer.

- **Speedup**

Press the "Speedup" button for washing clothes under 2 kg and takes at least 18 minutes and requires detergent 20 g.

- **Washing at night**

Pres the “Dry” and “ Speedup “ button for 3 seconds, and the night wash function will be turned on. When the night indicator is on, the buzzer will not make a sound no matter the washing machine operation is done or alarming.

- **Temperature adjustment**

The temperature has been set automatically for each programs and will be displayed, but it can be set according to the needs and the washing program by pressing the “Temperature” button in which the increment level is around 10°C. For cold washing, the display will show “_”.

90°C	For laundry with normal dirtiness levels, white cotton material and linen materials
60°C	For laundry with normal dirtiness levels, clothes made from linen (not faded), cotton or synthetic garments made of linen with a mild degree of dirtiness.
40°C 30°C Cold	For the laundry with mixture garments include synthetic and wool or other soft fabric clothes.

- **Time Display**

The display will show the time needed for finishing one cycle program. The duration can be different from the washing machine program, this condition can be caused by different water pressure, temperature, water contents, the type and amount of the laundry, additional program chosen and the voltage of power supply.

Start The Washing Program

For choosing the program, please follow below steps:

1. Connect the cable to power supply.
2. Choose the program by rotating program knob.
3. Adjust the spin speed and another additional program if it is wanted.
4. Push START/PAUSE button to start program.
5. The symbol related to program (start symbol, door lock, etc.) will be showed in the display.

Program Progress

The progress and the temperature are shown on the lighting indicator. Display shows the estimated washing time.

Changing The Washing Program

In order to change the current washing program to a new washing program, you can follow these steps below:

1. Push and hold "START/PAUSE" button for 3 seconds to stop and cancel the previous program (ex: "Cotton")
2. Rotate the program knob to the new program (ex: "Wool ")
3. Then push "START/PAUSE" button to start the program.

Adding Or Taking the Laundry Out.

Push **Start/Pause** button to change the status to Pause. The indicator lamp related to the program is blinking. Wait until the door can be opened. Open the door and add or take the laundry out. Close the door again. Reset again the additional program, temperature, and speed if needed. Push Start/Pause button to start the washing process again.

ATTENTION

Door can't be opened if the temperature or water level is too high.

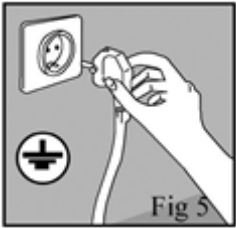

Ending Program

When the washing process is ended, the chosen program symbol will turn on and the display will show "00", which indicate that the process has ended.

PART 6: MAINTENANCE

MODENA washing machine is specifically designed for long term use. Thus, it does not require complex treatment. However, there are some things that recommended for your washing machine to make sure the quality of the washing machine is maintained.

Please make sure to:

<p>1. Unplug the power plug from the wall socket</p>	<p>2. Turn off the water tap.</p>
	
<p>Clean the cabinet, doors rubber and washing machine door.</p>	<ul style="list-style-type: none"> - Clean the cabinet of the washing machine regularly with a soft wet cloth. Then dry it with a soft dry cloth. - Clean the rubber doors and the door of the washing machine after each washing with a soft dry cloth.

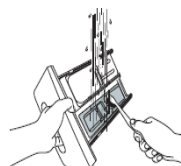
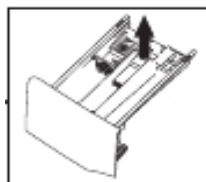
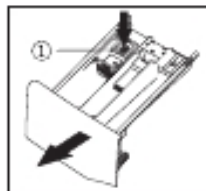
**Cleaning Soap
Detergent
Drawer
periodically.**

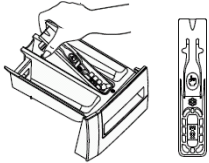

- Clean the detergent drawer if there is a pile of powder detergent in the drawer
- To clean it, remove the detergent drawer out of its place by pressing the hook and pull the drawer together from its place (a strong pull is required in order to pass through the stopper).
- Clean the drawers by putting them under running water then clean it with a dry cloth. Do not use solvents to clean.

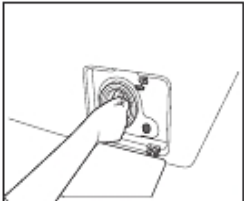
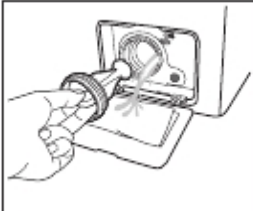
Note:

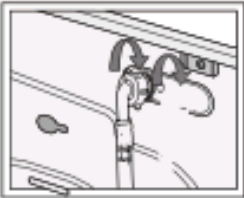
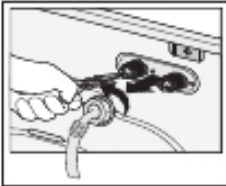
If more than normal amount of water and softener mixture starts to gather in the softener compartment, the siphon must be cleaned.

- Wash the detergent drawer and the siphon with plenty of lukewarm water in a washbasin. Wear protective gloves or use an appropriate brush to avoid



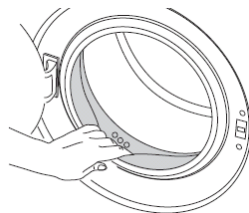
	<p>touching of the residues in the drawer with your skin when cleaning.</p> <ul style="list-style-type: none"> - Insert the drawer back into its place after cleaning and make sure that it is seated properly. - If your detergent drawer is the one indicated in the following figure: <p>Note:</p> <p>Lift the rear part of the siphon to remove it as illustrated. After performing the above mentioned cleaning procedures, place the siphon back to its seating and push its front section downwards to make sure that the locking tab engages.</p>	
<p>Empty the water in emergency.</p>	<p>If the washing machine cannot work normally or there is a power outage when the washing machine is working and there is the rest of the water in the tube, then to empty the remaining</p>	

	<p>water follow the procedures below:</p> <ul style="list-style-type: none"> - Turn off the water faucet and turn the Cycle button to OFF position. - Wait until the water in the washing machine to cool down. Put a water container. - Open the filter cover. - Rotate the dryer hose cover. - Pull the dryer hose water. - Remove the water drying hose cover then put the hose to the container and let the water flow naturally. 	 
<p>Cleaning the pump filter</p>	<ul style="list-style-type: none"> - Clean the pump filter regularly. Make sure the washing machine is empty and there is no water in the tube. Ensure that electrical current has been disconnected. - To clean it, place a container or cloth under the cover or 	

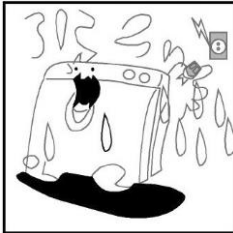
	<p>filters to contain the remaining disposal water.</p> <ul style="list-style-type: none"> - Remove the filter by turning it counter-clockwise and pull out. - Rinse the filter by putting it under running water. Make sure that the particles contained in the filter have been lifted. - Replace the filter into its place by turning it clockwise until it clicks into position. 	
<p>To clean the water entry filter</p>	<ul style="list-style-type: none"> - Clean the water entry filter on a regular basis or if the water filling time is too long. - Close the tap water and remove the water inlet hose by turning it counter clockwise. - Clean the filter on the back of the washing machine with a soft brush and rinse it with water. - Reinstall the water inlet hose as before. 	 

Cleaning the loading door and the drum

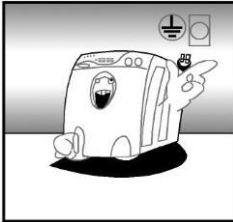
- Residues of softener, detergent and dirt may accumulate in your machine in time and may cause unpleasant odors and result of unclean laundry.
- Run the program without any laundry in the machine. Before starting the program, put max. 100 g of powder anti-limescale into the main wash detergent compartment. If the anti-limescale is in a tablet form, put only one tablet into compartment main wash.
- Dry the inside of the bellow with a clean piece of cloth after the program has ended.



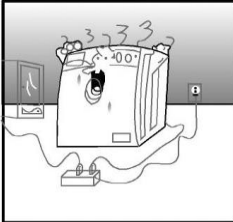
PART 7: PRECAUTION ACTION



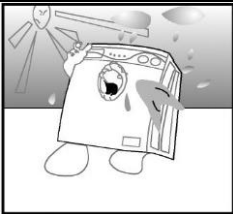
Do not pull or plug in the cord to the socket with wet hands.



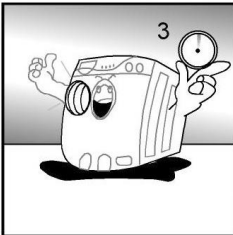
The washing machine must be connected with the electric source that has been grounded.



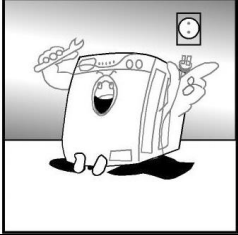
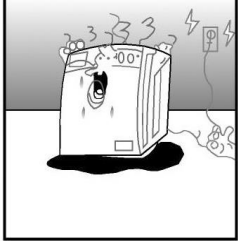
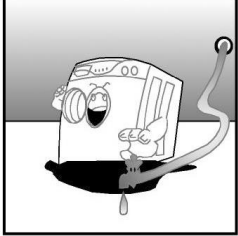
Do not use branched wiring with other electrical tools.



Do not place the washing machine in a place with direct sunlight or near other heat source.



The washing machine door cannot be opened until 3 minutes after the cycle is over or the washing machine is turned off.

 A cartoon washing machine character with a smiling face, arms, and legs. It is holding a two-prong electrical plug in its right hand and pointing with its left hand towards a power socket on the wall. The socket has a small circle with a dot inside, representing a light indicator.		<p>For maintenance, plug out the washing machine from electric current.</p>
 The cartoon washing machine character has a shocked expression with wide eyes and an open mouth. It is surrounded by several lightning bolts. A power socket is visible on the wall to the right, with a cord plugged into it.		<p>Do not pull the cable or other parts of the machine to remove the plug from the power socket.</p>
 The cartoon washing machine character is holding a key in its right hand. A power socket is visible on the wall to the right, with a cord plugged into it. The character appears to be in the process of turning the key to lock the door.		<p>After usage, it is suggested to plug out the electric cable from the socket, turn off the water faucet and close again the washing machine door.</p>

PART 8: TROUBLESHOOTING

<p>Program cannot be started or selected.</p>	<ul style="list-style-type: none"> - Machine may have switched to self-protection mode due to an infrastructure problem (such as line voltage, water pressure, etc.). Reset your machine by pressing 'Start/pause' button for 3 second.
<p>Vibrate and eject noise</p>	<ul style="list-style-type: none"> - Machine might be standing unbalanced. Adjust the feet to level the machine. - A hard substance might have entered into the pump filter. Clean the pump filter. - Transportation safety bolts are not removed. Remove the transportation safety bolts. - Laundry quantity in the machine might be too little. Add more laundry to the machine. - Machine might be overloaded with laundry Take out some of the laundry from the machine or distribute the

	<p>load. by hand to balance it homogenously in the machine.</p> <p>- Machine might be leaning on a rigid item.</p> <p>Make sure that the machine is not leaning on anything.</p>
Machine stopped shortly after the program started.	<p>- Machine might have stopped temporarily due to low voltage.</p> <p>It will resume running when the voltage restores to the normal level.</p>

WD 745 WAM

If there is an error code on the digital display, the explanation is as follow:

Problem Code	Description	Solution
dE	Drying board Communication is abnormal	<ul style="list-style-type: none"> • Check the wiring harness, drying board and computer board • Please contact after-sales service department to repair or replace parts
SF	Abnormal water supply	<ul style="list-style-type: none"> • Check whether the water tap for water supply is opened. • Clean the filter cover of water inlet valve • Check the water pressure

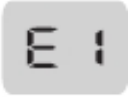
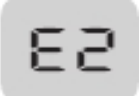

		<ul style="list-style-type: none"> • Please contact the after-sales department to replace the computer board or other parts
-F	Abnormal draining	<ul style="list-style-type: none"> • Check whether the water tap for water supply is opened. • Clean the filter cover of drainage pump • Check whether the drain hose is installed properly • Please contact the after-sales department to replace the water level sensor or other parts
HF	Abnormal water heating tube	<ul style="list-style-type: none"> • Check whether the harness terminal is connected securely • Please contact the after-sales department to replace the heating tube or other parts
rF	Abnormal motor alarm	<ul style="list-style-type: none"> • Check whether the washing clothes are too many or get stuck • Check whether the plug wires of motor and inductance are well connected • Check whether the belt is worn • Please contact the after-sales department to replace the motor or other parts

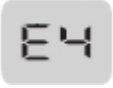




<p style="text-align: center;">F</p>	<p>Overflow alarm</p>	<ul style="list-style-type: none"> • Check whether the harness terminal is connected securely • Please contact the after-sales department to replace the water inlet valve or other parts
<p style="text-align: center;">3C3H</p>	<p>Computer board fault</p>	<ul style="list-style-type: none"> • Wait for interference disappearing, restart the machine after power off • Please contact the after-sales department to replace or repair parts
<p style="text-align: center;">CE</p>	<p>Abnormal communication between computer board and motor</p>	<ul style="list-style-type: none"> • Check whether the harness terminal is connected securely. • Contact with the after-sales service department to replace the computer board or other parts and components.
<p style="text-align: center;">EF</p>	<p>Abnormal temperature sensor</p>	<ul style="list-style-type: none"> • Check whether the plug wire of the temperature sensor (NTC) has the problem of poor contact. • Contact with the after-sales service department to replace the temperature sensor or other parts and components.
<p style="text-align: center;">UF</p>	<p>Imbalance alarm</p>	<ul style="list-style-type: none"> • The clothes have too large eccentricity or get tangled; arrange them in order and put them in the drum. • Add more clothes for washing.



<p>HE</p>	<p>Dry heating tube failure</p>	<ul style="list-style-type: none"> • Check wiring harness, temperature limiter, heating tube and computer board. • Please contact after-sales service department to repair or replace parts.
<p>IE</p>	<p>Air inlet NTC is abnormal</p>	<ul style="list-style-type: none"> • Check wiring harness, NTC and computer board. • Please contact after-sales service department to repair or replace parts.
<p>OE</p>	<p>Air outlet NTC is abnormal</p>	<ul style="list-style-type: none"> • Check wiring harness, NTC and computer board. • Please contact after-sales service department to repair or replace parts.
<p>FE</p>	<p>Fan is abnormal</p>	<ul style="list-style-type: none"> • Check wiring harness, fan and computer board. • Please contact after-sales service department to repair or replace parts.

WD 1057 GAM

If there is an error code on the digital display, the explanation is as follow:

Problem Code	Description	Solution
	The washer fills too slowly	<p>Check if the tap is opened.</p> <p>Check if the water pressure is too low.</p> <p>Check if the inlet hose is blocked.</p>
	Water drainage too slow	<p>Check if the drain pump is blocked.</p> <p>Contact a technician if necessary.</p>
	Door is not locked properly.	<p>Close the door properly.</p> <p>Check if the clothes is caught between the door and seal.</p> <p>Contact technician if necessary.</p>

	<p>Water is overflowing.</p>	<p>Let the machine drain out water automatically until the water level is suitable for wash procedure.</p> <p>Contact a technician if necessary.</p>
	<p>The electrical motor is breakdown.</p>	<p>Please contact a technician.</p>
	<p>The heater does not work.</p>	<p>Please contact a technician.</p>
	<p>There is a temperature sensor fault.</p>	<p>Please contact a technician.</p>
	<p>Communication Failures.</p>	<p>Please contact a technician.</p>


	Inverter Failures.	Please contact a technician.
	The procedure running is not corresponded to the cycle that the knob points.	Turn the cycle selector to the cycle corresponded to the procedure working on.




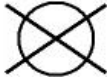







PART 9: SPECIFICATION

MODEL	WD 745 WAM	WD 1057 GAM
Type	Front Loading	Front Loading
Washing & Spinning Capacity (kg)	7.5	10
Drying Capacity (kg)	5	6
Spin speed (rpm)	1200	1400
Color	Pearl White	Grey
Inner drum material	Stainless	Stainless
Number of washing program (+ drying)	10	16 + 3 optional
Display	LED	LED
Temperature adjustment	Yes	Yes
Quick Wash	Yes	Yes
Extra rinse	Yes	Yes
Child lock	Yes	Yes
Door lock	Yes	Yes
Power consumption with cold water (watt)	150	200
Spin power consumption (watt)	500	400
Power consumption with hot water (watt)	1200	2000
Voltage (Volt)	220	220
Frequency (Hz)	50	50
Water pressure (KPa)	50 ~ 800	50 ~ 800
Water consumption (L/Kg/Cycle)	7	12
Washing time (minute)	78	99
Shock Absorbers	Yes	Yes
Adjustable legs	Yes	Yes
Lint Filter	Yes	Yes
Dimension (L x W x H) mm	598 x 605 x 850	595 x 650 x 850
Net Weight (Kg)	60	75

APPENDIX 1: INTERNATIONAL TEXTILE CARE LABEL

Notice the wash code symbols on attached clothing labels. In taking care of your clothes, preferably before washing by the machine, you need to pay attention to the wash code symbols on the label attached to your clothing, the description is outlined below:








	Normal wash action		Washing temperature max. 95 °C
	Gentle wash action		Washing temperature max. 60 °C
	Washing by hand		Washing temperature max. 40 °C
	Do not wash		Washing temperature max. 30 °C
	Bleach		
	Chlorine bleach can be used		Do not give the bleach
	Ironed		
	Can be ironed until 200 °C		Can be ironed until 100 °C
	Can be ironed until 150 °C		Do not ironed
	Dry cleaning		






	Dry cleaning with all abstergent		Dry cleaning with basin, pure alcohol and R111
	Dry cleaning with perchloride, petrol, pure alcohol, R111 and R113		Do Not dry clean
	Drying		
	Drying by stretched		Drying with machine dryer at high temperatures
	Drying by swing		Drying with machine dryer at low temperature
	Drying using hangers clothing		Do not dry using the dryer

APPENDIX 2: HELPFUL INSTRUCTIONS IN REMOVING THE STAIN

Stain removal instructions below are approximate and can only be used on clothing / materials that can be washed.

	<p>Alcoholic Beverages:</p> <p>Clean up material with water first, then use the liquid and rinse water-glycerin with a vinegar-water liquid.</p>
	<p>Blood Spot:</p> <p>Soak the clothes for 30 minutes in cold water. Use liquid ammonia to remove stains. (4 liters of water - 3 tablespoons of ammonia)</p>
	<p>Shoes polish:</p> <p>Without damaging the material, removes stain carefully by rubbing it with detergent. If this does not help, provide the water and liquid alcohol (2:1) and rub the material, then wash with warm water.</p>
	<p>Ice-cream, Milk and Cream:</p> <p>Put the clothes in cold water for a few moments. Rub with detergent, and rinse with warm water. If there is residual fat, get rid of it using oxygen water.</p>
	<p>Tea and Coffee:</p> <p>Pour hot water on the stain. If the material is white, pour a little bleach and rinse with water.</p>

	<p>Chewing Gum:</p> <p>Harden the gum stains by putting ice on it. Then wash the stain carefully.</p>
	<p>Moss:</p> <p>Do not let stains moss materials for too long. Put the clothes into the cold water for a few moments, rub with detergent, and rinse with warm water. If there is residual fat, eliminate using the oxygen water.</p>
	<p>Chocolate:</p> <p>Soak the clothes in cold water for a few moments. Rub with detergent, and rinse with warm water. If there is residual fat, get rid of it using oxygen water.</p>
	<p>Fruit:</p> <p>Pour cold water on the stain and do not use warm water to rinse it. Let it be for 2 minutes and remove the stains with white vinegar and rinse it.</p>
	<p>Tomato paste:</p> <p>Rub hardened tomato paste and soak it in cold water for 40 minutes. Rub with detergent and then rinse.</p>
	<p>Ink:</p> <p>Wet the stain on the clothes with cold water and wait until the ink stain lost. Then rub with lemon juice and detergent. Let the stains for 5 minutes and rinse the clothes.</p>
	<p>Eggs stain:</p> <p>If the stain hardens, scrub and remove stains with a soft cloth. Then rub with detergent and rinse with cold water.</p>

	<p>Grass stain:</p> <p>Rub stain with detergent. If possible, use bleach. For wool, use alcohol for good results.</p>
	<p>Oil / Fat Stain:</p> <p>Scrub the stain with detergent and rub it. Then, wash the material with warm water.</p>
	<p>Paint :</p> <p>Use paint thinner to remove the stain. Put on cotton wool. Rub stain with detergent and rinse with cold water.</p>
	<p>Mustard:</p> <p>Use glycerin and rub it with detergent. If unsuccessful, remove the stain with alcohol. (Colored and synthetic materials need 2 cups of water and 1 cup of alcohol liquid).</p>
	<p>Burn Stain:</p> <p>Use bleach if possible. For wool, give oxygen water to the stain and scrub. Rinse and wash material.</p>

