

# User

# Manual Book

## Cup Sealer

CS 1016



Thank you for your trust in choosing MODENA products for your household needs. With your satisfaction as our priority, we constantly aim to deliver stylishly designed products equipped with state-of-the-art technology to assist you in your daily activities.

This is your guidebook containing everything you need to know about our product. Please reach out to us if you need further assistance or other information via our Customer Care or our official website [www.modena.com](http://www.modena.com).

# MODENA

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## Part 1: Brief Introduction

This appliance is a food and beverage sealing packaging machinery, designed with advanced technology, has advantages of convenient, time and power saving. This appliance is suitable for small food and beverage factory, and stores.

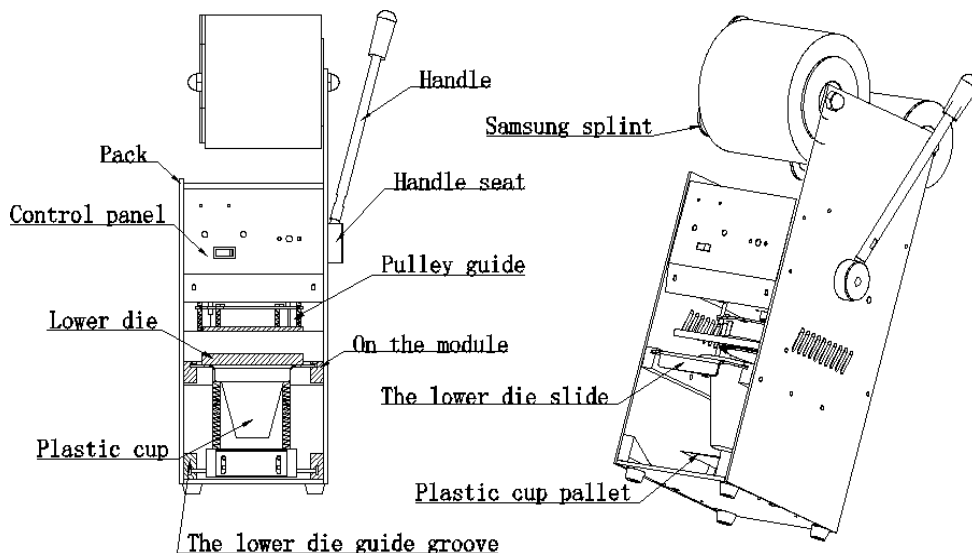
## Part 2: Specification

- a. Size : 230x300x600mm
- b. Weight : 15 kg
- c. Voltage : 220V/50Hz
- d. Power : 300W
- e. Capacity : 300-500 mug/hour

### Bahan film perekat dan deskripsi suhu penyegelan

- a. PE (polyethylene) : 170°C
- b. PP (polyethylene) : 170°C ~ 200°C
- c. PS (polystyrene) : 180°C
- d. Easy to tear film : 120°C ~ 200°C
- e. PET (polyester) : 160°C ~ 200°C

## Part 3: Name of Parts



## Part 4: How to Use

1. Mounting adhesive film
  - a. to install the film, ensure the direction of film roll, find the counterclockwise direction, and clamp the film to make it stay still.
  - b. Check the film and after fixation splint and ensure the film is firmly attached, the knife adhesive film paper right into the inner bevel.

- c. Attach the rubber membrane with fabric glue film firmly to the receiving paper tube.
2. Sealing operation steps (panel operating instructions)
  - a. Switch on the power supply, power plug, set the temperature. When heating, the indicator light will be green. When the heating plate reaches the desired temperature, the red indicator lights up (when the appliance is operating, the electric hearing device in the heating and standby state. Instead, the green and red lights will show alternate display, which is normal).
  - b. Put the plastic cup into the slip board, the handle will slides into the desired position, downward pressure. Hold the handle to maximum position for 1 to 2 seconds, and slowly release upwards and push the first position.
  - c. Pull the slip board, takes out plastic cup, add the unsealed plastic cup for another cycle.
  - d. The appliance that have a counter will count each sealing cup.

## Part 5: Important Safety Information

1. The appliance should be placed in a flat area to ensure safety.
2. In case of errors, turn off the power, recover after the troubleshooting.
3. Keep a gap between the upper and lower molds to avoid damage on the appliance.
4. The upper and lower mold must be aligned only after the handle fully pressed.
5. Do not press the handle too hard.
6. Working voltage must be maintained at 220V.

## Part 6: Cleaning & Maintenance

1. Clean the appliance regularly on the surface, bottom plate and slip board, groove, mold heating platen and bumper.  
**Note:** turn off the power first and restore to normal temperature.
2. The slip board, pressing rod bearings, eccentric wheel and a guide pillar, rails and other rotating parts with yellow oil, to ensure the performance of the appliance.
3. Cleaning the cutting unit: pour the boiling water to the mold within the trench, wait for a minute and push into the next.

## Part 7: Troubleshooting

Problem	Possible Cause	Recommended Action
The mouth of the cup film incision is not smooth or cut continuously	Something clogged or dirty.	Turn off the appliance to mold platen recovery after the troubleshooting.
	Glue membrane wrinkling.	Adjust the film to stay flat.
	Something clogged on the cup.	Clean the cup mouth and the sealing.
	Under or excess temperature.	Check the temperature.
The cup cover is not firm leakage	Dirt on the cutting unit.	Clean the cutter.
	Cutting unit is damaged.	Repair or replace the cutter

